

GAUGE PARTS LIST FOR MODEL AL252

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES						
			0	1/64	1/4	1/8	5/32	3/16	1/2
Needle Clamp Thread Guide	87	2210112-116-A	⊙						
	87-2	2210102-116-A			⊙	⊙	⊙	⊙	
	87-3	2210192-116							⊙
Needle Clamp Body	88	2210122-170	⊙						
	88-1	2210112-170		⊙					
	88-2	2210102-170			⊙				
	88-3	2210132-170				⊙			
	88-4	2210142-170					⊙		
	88-5	2210152-170						⊙	
	88-6	2210192-170							⊙
Needle Guard	92	2211222-151	⊙						
	92-1	2211212-151		⊙					
	92-2	2210102-151-A			⊙	⊙	⊙	⊙	
	92-6	2210192-151							⊙
Needle Plate	171	2211103-111	⊙						
	171-1	2211273-111-A		⊙					
	171-2	2210103-111-B			⊙				
	171-3	2210133-111-A				⊙			
	171-4	2210143-111-A					⊙		
	171-5	2210153-111-A						⊙	
	171-6	2210193-111							⊙
Hinged Foot Complete	177	2211103-220-A	⊙						
	177-1	2211273-220-A		⊙					
	177-2	2210103-220			⊙				
	177-3	2210123-220				⊙			
	177-4	2210133-320					⊙		
	177-5	2210143-220						⊙	
Looper "B"	278	2210124-342-A	⊙						
	278-1	2211274-342		⊙					
	278-2	2210104-342-A			⊙				
	278-3	2210134-342-A				⊙			
	278-4	2210144-342-A					⊙		
	278-5	2210154-342-A						⊙	
	278-6	2210194-342							⊙
Feed Dog	309	2211105-223	⊙						
	309-1	2211115-223		⊙					
	309-2	2210105-223			⊙	⊙	⊙	⊙	
	309-6	2210195-223							⊙
Looper "A"	404-1	2211274-341		⊙					
	404-2	2210104-341-A			⊙				
	404-3	2210124-341-A				⊙			
	404-4	2210134-341-A					⊙		
	404-5	2210144-341-A						⊙	
	404-6	2210194-341							⊙
Lap Seam Feller	405-2	2210103-140			⊙				
	405-3	2210113-140				⊙			
	405-4	2210123-140					⊙		
	405-5	2210133-140						⊙	
Screw	2 X	426			⊙	⊙	⊙	⊙	
Flat Washer	2 X	427			⊙	⊙	⊙	⊙	

AL252 (3/8") /

Parts No.	Ref No.	Gauge Parts
2210102-116-A	87-2	NEEDLE CLAMP THREAD GUIDE
2211282-170	88-7	NEEDLE CLAMP BODY
2211282-151	92-7	NEEDLE GUARD
2211283-111	171-7	NEEDLE PLATE
2211283-220	177-7	HINGED FOOT COMPLETE
2211284-342	278-7	LOOPER "3"
2211284-341	404-7	LOOPER "A"
2211285-223	309-7	FEED DOG

GAUGE PARTS FOR MODEL AD341-202

89.04.01.

GAUGE TYPE		DESCRIPTION	PARTS NO.
Standard Plain Seam		Presser Foot	2122435-223-B
		Needle Plate	2122453-111
		Feed Dog "A"	2122435-223-B
		Feed Dog "B"	2122435-224
For Plain Seam		Presser Foot	2122463-221-A
		Needle Plate	2122443-111
(A) For Stitching		Feed Dog "A"	2122435-223-B
		Feed Dog "B"	2122435-224
	1	Presser Foot 1/16"	2122413-220
	2	Presser Foot 1/8"	2122423-220
	3	Presser Foot 5/32"	2122433-220
	4	Presser Foot 3/16"	2122443-220
	5	Presser Foot 1/4"	2122453-220
	6	Presser Foot 5/16"	2122463-220
	7	Presser Foot 9 mm	2122473-220
	8	Presser Foot 1/32"	2122483-220
	9	Presser Foot 1 mm	2122493-220
	10	Presser Foot 2 mm	2122453-221
	1 - 7	Needle Plate	2122413-111
(B) For Roll Hemming	1 - 7	Feed Dog "A"	2122415-223
	1 - 7	Feed Dog "B"	2122415-224
	1	Presser Foot (6-10mm)	2122413-221-A
	2	Presser Foot (13-18mm)	2122423-221-A
	3	Presser Foot (20mm)	2122433-221-A
	1 - 3	Needle Plate	2122423-111
(B)	1 - 3	Feed Dog "A"	2122425-223
	1 - 3	Feed Dog "B"	2122425-224
(C) For Binding	1	Presser Foot	2122443-221-A
	1	Needle Plate Complete	2122433-110
(D) For Zipper	1	Presser Foot (Left)	2122473-221-A
	2	Presser Foot (Right)	2122483-221-A

GAUGE PARTS LIST FOR MODEL AD345

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES						
			5/64	3/32	1/8	5/32	3/16	1/4	3/8
Needle Plate	AD126	2121823-111	⊙						
	AD127	2121833-111		⊙					
	AD124	2121803-111			⊙				
	AD128	2121843-111				⊙			
	AD125	2121813-111					⊙		
	AD129	2121853-111						⊙	
	AD130	2121863-111							⊙
Presser Foot	AD312	2120243-220-A	⊙						
	AD313B	2120203-220-B		⊙					
	AD310B	2120213-220-B			⊙	⊙			
	AD311A	2120223-220-A					⊙		
	AD315A	2120233-220-A						⊙	⊙
Feed Dog	AD539A	2120205-223-A	⊙	⊙	⊙	⊙	⊙		
	AD540	2110405-223						⊙	⊙
Hook Suport	AD139B	2120807-116-B	⊙	⊙	⊙	⊙	⊙		
	AD140B	2120817-116-B						⊙	⊙
Sub-Needle Plate	AD136C	2120203-131-C	⊙	⊙	⊙	⊙	⊙	⊙	
	AD137A	2120213-132-A							⊙

GAUGE PARTS LIST FOR MODEL AD352

89.04.01.

PARTS NAME	PARTS NO.	AVAILABLE GAUGES										
		0	1	2	3	4	5	6	7	8	9	10
Presser Foot	2121003-220-A	⊙										
	2121013-220-B		⊙									
	2121023-220			⊙								
	2121033-220				⊙							
	2121043-220-A					⊙						
	2121053-220						⊙					
	2121063-220-B							⊙				⊙
	2121073-220								⊙			
	2121083-220									⊙		
	2121093-220-B										⊙	
Upper Feed Dog	2121003-281-A	⊙					⊙		⊙	⊙		
	2121013-281-A		⊙									
	2121023-281			⊙								
	2121033-281				⊙							
	2121043-281					⊙						
	2121063-281							⊙				⊙
	2121073-281										⊙	
Needle Plate	2121003-111	⊙										
	2121013-111		⊙			⊙			⊙	⊙		⊙
	2121023-111			⊙								
	2121033-111				⊙							
	2121053-111						⊙					
	2121063-111							⊙				
	2121-73-111										⊙	
Feed Dogs	2122005-223	⊙										
	2122015-223		⊙			⊙			⊙	⊙		
	2122025-223			⊙								
	2122035-223				⊙							
	2122055-223						⊙					
	2122065-223							⊙				
	2122075-223											⊙
	2122085-223										⊙	

GAUGE PARTS FOR MODEL AL253

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES					
			1/4	3/8	3/8			
Needle Plate	P7	2210503-111-C	⊙					
	P35	2210513-111		⊙	⊙			
Presser Foot	P6	2210513-220	⊙					
	P36	2210523-220		⊙	⊙			
Feed Dog (3.2) (2.1) (3,2)	P8	2210505-223-B	⊙					
	P37	2210515-223		⊙				
	P38	2210525-223			⊙			
Needle Bar	P15	2210502-116-A	⊙	⊙	⊙			
Needle Clamp	P16	2210502-170	⊙					
	P39	2210512-170		⊙	⊙			
Looper "A"	P18	2210204-341-A	⊙					
	P40	2210514-341		⊙	⊙			
Looper "M"	P19	2210504-344-A	⊙					
	P41	2210514-344	⊙	⊙				
Looper "B"	P20	2210204-342-B	⊙					
	P42	2210514-342		⊙	⊙			
Needle Gaurd	P9	2210502-151-B	⊙					
	P43	2210512-151		⊙	⊙			
Lap Seam Feller	P31	2210503-140-F	⊙	—	—			
Looper Set Screw	P21	2210504-343	⊙	⊙	⊙			
Looper Holder	P23	2210504-350-A	⊙	⊙	⊙			
Looper Holder Bish	P22	2210504-353	⊙	⊙	⊙			

GAUGE PARTS FOR MODEL AL254

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES					
			1/4 (2P)	1/4 (3P)	3/16 (2P)	3/8 (3P)	3/8 (3P)	
Presser Foot	86	2210803-220		⊙				
	131	2210823-220	⊙					
	138	2210813-220			⊙			
		221-833-220				⊙	⊙	
Needle Clamp	90	2210502-170		⊙				
	132	2210102-170	⊙					
	139	2210152-170			⊙			
		2210512-170				⊙	⊙	
Needle Bar	94	2210502-116		⊙		⊙	⊙	
	133	2210102-116-A	⊙		⊙			
Needle Plate	95	2210803-111		⊙				
	140	2210813-111			⊙			
	134	2210823-111	⊙					
		2210833-111				⊙	⊙	
Feed Dog	(3.2) 96	2210805-223		⊙				
	(1.8) 141	2210815-223			⊙			
	(1.8) 135	2210825-223	⊙					
	(2.1)	2210835-223				⊙		
	(3.2)	2210845-223					⊙	
Needle Guide	136	2210202-151	⊙		⊙			
	56	2210502-151-B		⊙				
		2210512-151				⊙	⊙	
Looper "A"	60	2210204-341-B	⊙	⊙	⊙			
		2210514-341				⊙	⊙	
Looper "M"	61	2210504-344-A		⊙				
		2210514-344				⊙	⊙	
Looper "A" B	60 62	2210204-342-B	⊙	⊙	⊙			
		2210514-342				⊙	⊙	
Lap Seamm Feller	97	2210503-140-F		⊙				
		2210513-140	⊙					
		2210523-140			⊙			

GAUGE PARTS FOR MODEL AD740 & AD740B

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES					
			3/32	1/8	3/16	1/4	5/16	3/8
Needle Plate		2140153-111	⊙					
		2140103-111		⊙				
		2140113-111			⊙			
		2140123-111				⊙		
		2140133-111					⊙	
		2140143-111						⊙
Feed Dog		2140155-223-A	⊙					
		2140105-223-A		⊙				
		2140115-223-A			⊙			
		2140125-223-A				⊙		
		2140135-223-A					⊙	
		2140145-223-A						⊙
Presser Foot		2140153-22-A	⊙					
		2140103-220-A		⊙				
		2140113-220			⊙			
		2140123-220-A				⊙		
		2140133-220-A					⊙	
		2140143-220-A						⊙
Needle Clamp		2140152-170	⊙					
		2140102-170		⊙				
		2140112-170			⊙			
		2140122-170				⊙		
		2140132-170					⊙	
		2140142-170						⊙

NOTE: 1. AD740 Standard Gauge : 3/16"
 2. AD740B Standard Gauge : 1/4"
 3. Commercial available gauges 2/32"~ 1-1/2" can be used.

GAUGE PARTS FOR MODEL L2512

89.04.01.

PARTS NAME	REF NO.	PARTS NO.	AVAILABLE GAUGES					
			1/8	3/16	1/4			
Presser Foot		2210123-220	⊙					
	402	2210143-220		⊙				
	6	2210103-220			⊙			
Needle Clamp	406	2210132-170	⊙					
	401	2210152-170		⊙				
	23	2210102-170			⊙			
Needle Bar	22	2210102-116-A	⊙	⊙	⊙			
Needle Plate	407	2210223-11	⊙					
	403	2210213-111		⊙				
	341	2210203-111			⊙			
Feed Dog	404A	2210225-223-A	⊙					
	404	2210215-223		⊙				
	334	2210205-223			⊙			
Needle Guide	344	2210202-151-D	⊙	⊙	⊙			
Looper "A"	409	2210214-341	⊙					
	317	2210204-304-B		⊙	⊙			
Looper "B"	410	2210214-342	⊙					
	318	2210204-342-B		⊙				
Lap Seam Feller	411	2210223-140-A	⊙					
	405	2210213-140-A		⊙				
	349	2210203-140-D			⊙			